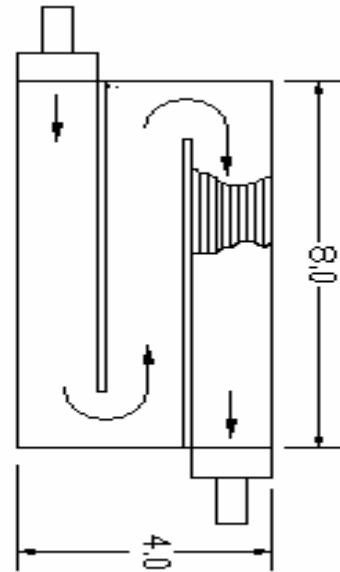


Serpentine Example

This example builds a model of a 3 pass (serpentine) cold plate shown below. The example demonstrates how to add a new cooling fluid and how to account for the added pressure drop of cooling lines and quick disconnects that are attached to cold plate. In addition, this example accounts for heat infiltration from an external environment. The cold plate design parameters are listed below:

- Add the cooling fluid listed in the table below.
- The aluminum cold plate has 3003 aluminum fins with a .062 thick 6061-T6 thick base and .04 thick cover.
- The fin style is ¼-11.1 (interrupted - lanced and offset), they are .375 and 10 fins per inch and .006 inches thick.
- Inlet fluid temperature is 37 at 60 PSI and 1.8lb/min.
- The surrounding air temperature is 150C with an effective forced convection coefficient of $h=0.018W/(in^2-C)$.
- Assume for now, 500 Watts of power is uniformly dissipation on the cold plate base.
- There is 36 inches of 3/8 coolant tubing prior to the quick disconnect which has an effective loss coefficient of 3.6. There is a quick disconnect at either end. Account for the 36 inches of tubing.



Mystery Fluid											
Temp F	Temp C	Kinematic Viscosity cSt	Specific Gravity	Density lb/ft ³	Absolute (dynamic) Viscosity - Centistokes	Absolute (dynamic) Viscosity - lb/(in-min)	Thermal Conductivity BTU/(hr-ft-F)	Thermal Conductivity W/(in-C)	Specific Heat (BTU/(lb-F))	Specific Heat W-Min/(lb-C)	
-80	-62.2	5000	1.13	70.51	4424.78	14.8673	0.1680	0.00738	0.315	9.97	
-40	-40.0	600	1.115	69.57	538.12	1.8081	0.1640	0.00721	0.330	10.44	
-17	-27.2	200	1.105	68.95	181.00	0.6081	0.1620	0.00712	0.345	10.92	
20	-6.7	60	1.085	67.70	55.30	0.1858	0.1580	0.00694	0.357	11.30	
66	18.9	20	1.065	66.45	18.78	0.0631	0.1550	0.00681	0.375	11.87	
100	37.8	8.8	1.04	64.89	8.46	0.0284	0.1510	0.00664	0.400	12.66	
120	48.9	5	1.015	63.33	4.93	0.0166	0.1470	0.00646	0.420	13.29	
140	60.0	3.9	1	62.40	3.90	0.0131	0.1446	0.00636	0.435	13.77	
					Flash Point = 160C	Pour Point = -65C					

The new fluid is defined first, with the properties are taken from the previous table.

Modify a cooling fluid type in file: C:\Userfile\Tom\Training\Class Work\fl... x

Cooling Fluid Name
Fluid Name: MYSTERY FLUID

Freeze/Boil Points
Freeze Point Temperature(C): -65 Boil Point Temperature(C): 160

— Viscosity Data —

	Temperature (C)	Viscosity (lb/(min-in))
1	-62.2	14.8673
2	-40	1.8081
3	-17	0.6081
4	20	0.1858
5	66	0.0631
6	100	0.0284
7	120	0.0166
8	140	0.0131
9		

— Specific Heat Data —

	Temperature (C)	Specific Heat (W-min)/(lb-C)
1	-62.2	9.97
2	-40	10.44
3	-17	10.92
4	20	11.3
5	66	11.87
6	100	12.66
7	120	13.29
8	140	13.77
9		

— Thermal Conductivity Data —

	Temperature (C)	Thermal Cond. (W/(in-C))
1	-62.2	0.00738
2	-40	0.00721
3	-17	0.00712
4	20	0.00694
5	66	0.00681
6	100	0.00664
7	120	0.00646
8	140	0.00636
9		

— Density Data —

	Temperature C	Density (lb/ft^3)
1	-62.2	70.51
2	-40	69.57
3	-17	68.95
4	20	67.7
5	66	66.45
6	100	64.89
7	120	63.33
8	140	62.4
9		

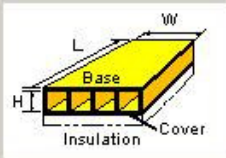
OK X Cancel ? Help

Input the geometry parameters on this tab.

Flow Thru Cooling [?] [X]

Geometry | Material | Fluid Properties | Power Dissipation | Pressure Drop | External Heat Transfer | Generate Plots

Geometry



Length (in.)

Width (in.)

Fin Height (in.) Variable

Base Thickness (in.) Variable

Cover Thickness (in.)


Insulation Thickness (in.) Variable

Type of Fins

- 1/2-11.94
- 1/4-11.1
- 1/8-13.95
- 1/8-15.2
- 10.27T
- 11.44-3/8W
- 11.5-3/8W
- 17.8-3/8W

View fin description

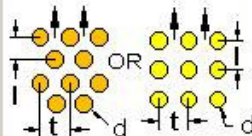
For Plate Fins Only



Fin Thickness (in.) Variable

Fin Density (fins/in.) Variable

For Pins Fins Only

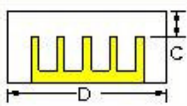


Lateral Spacing (in.) Variable

Transverse Spacing (in.) Variable

Pin Diameter (in.) Variable

For Bypass Flow Only

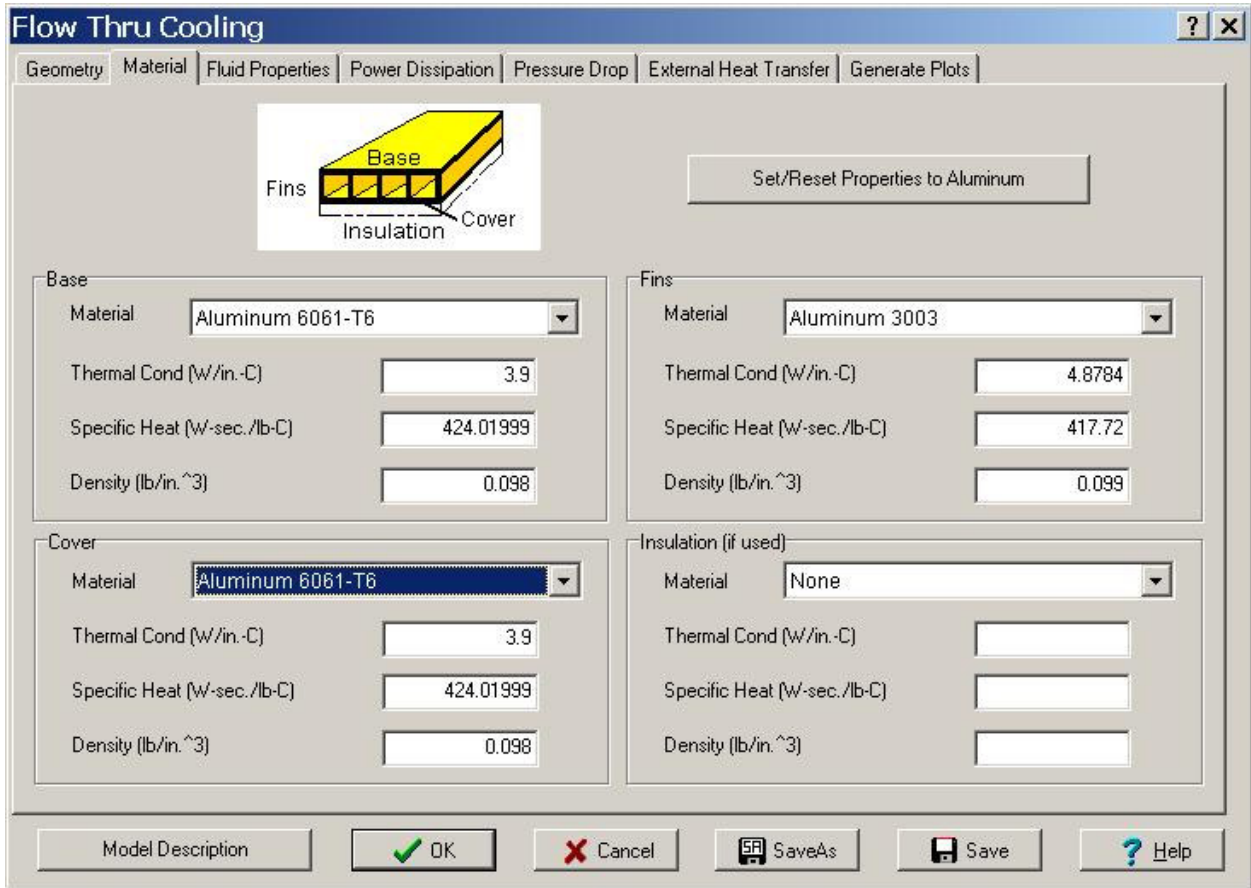


Duct Width (in.) Variable

Cover Clearance (in.) Variable

Model Description | | | | |

The base plate, cover and fin properties are defined here. The aluminum selected for the design are already built into the material library, so they only need to be picked from the drop down list.



Input the Inlet fluid temperature, pressure, mass flow rate and select "Mystery Fluid" as the cooling fluid.

Flow Thru Cooling

Geometry | Material | **Fluid Properties** | Power Dissipation | Pressure Drop | External Heat Transfer | Generate Plots

Fluid Temperature, Pressure or Altitude

Inlet Fluid Temperature (C) Variable

Input one or more matching pressures/altitudes below:

Inlet Fluid Pressure (lb/in²) Variable

Exit Fluid Pressure (lb/in²)

Inlet Fluid Altitude (ft)

Exit Fluid Altitude (ft)

Fluid Flow Rate

Input one or more:

Mass Flow Rate (lb/min) Variable

Volume Flow Rate (ft³/min) Variable

Predict Flow Rate That Results In:

Cold Plate Temperature (C) of

Fluid Exit Temperature (C) of

Pressure Drop (in.-H₂O) of

Type of Cooling Fluid

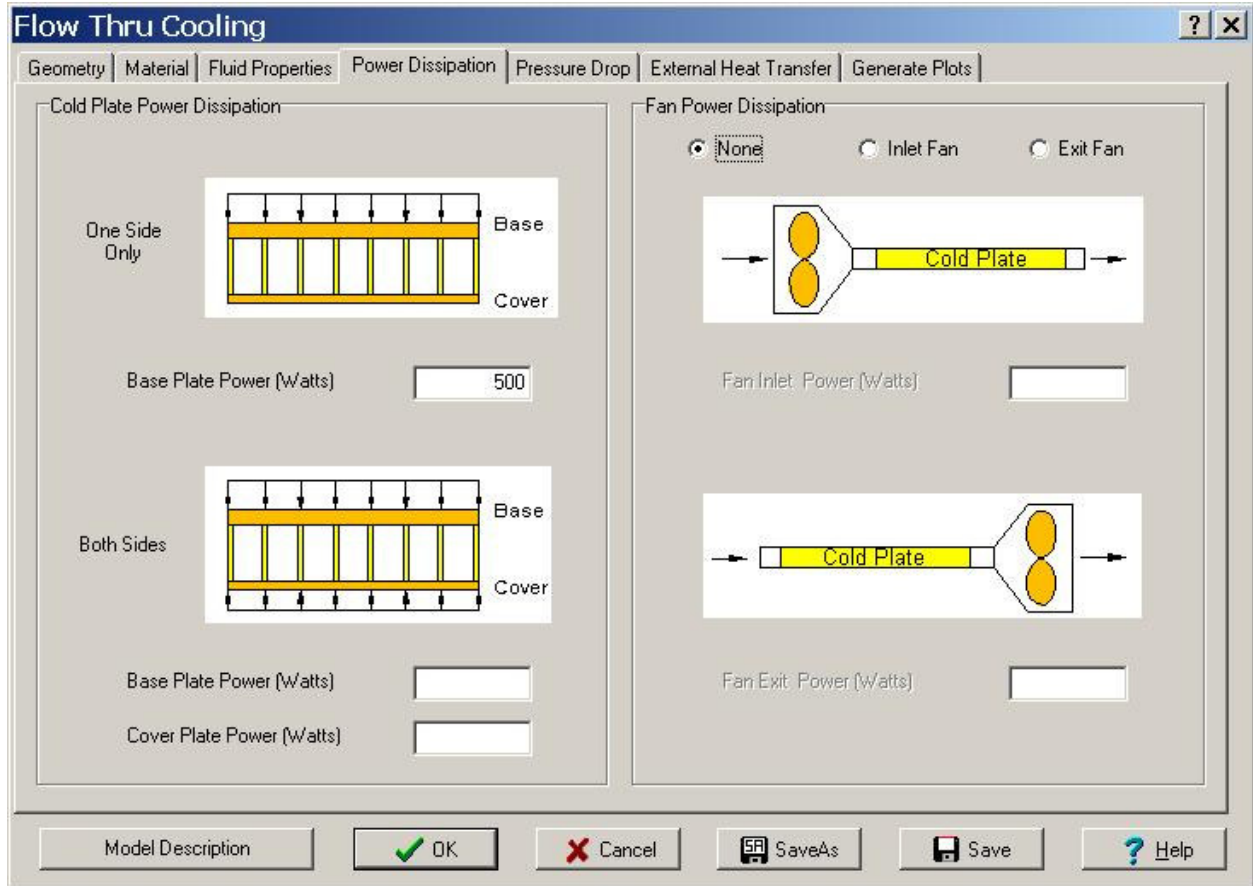
- HFE7500
- JP5
- JP8
- LIQUID_R134A
- MYSTERY FLUID
- PG_H2O_20/80
- PG_H2O_50/50
- POLY
- SKYDROL500
- WATER

Time Varying

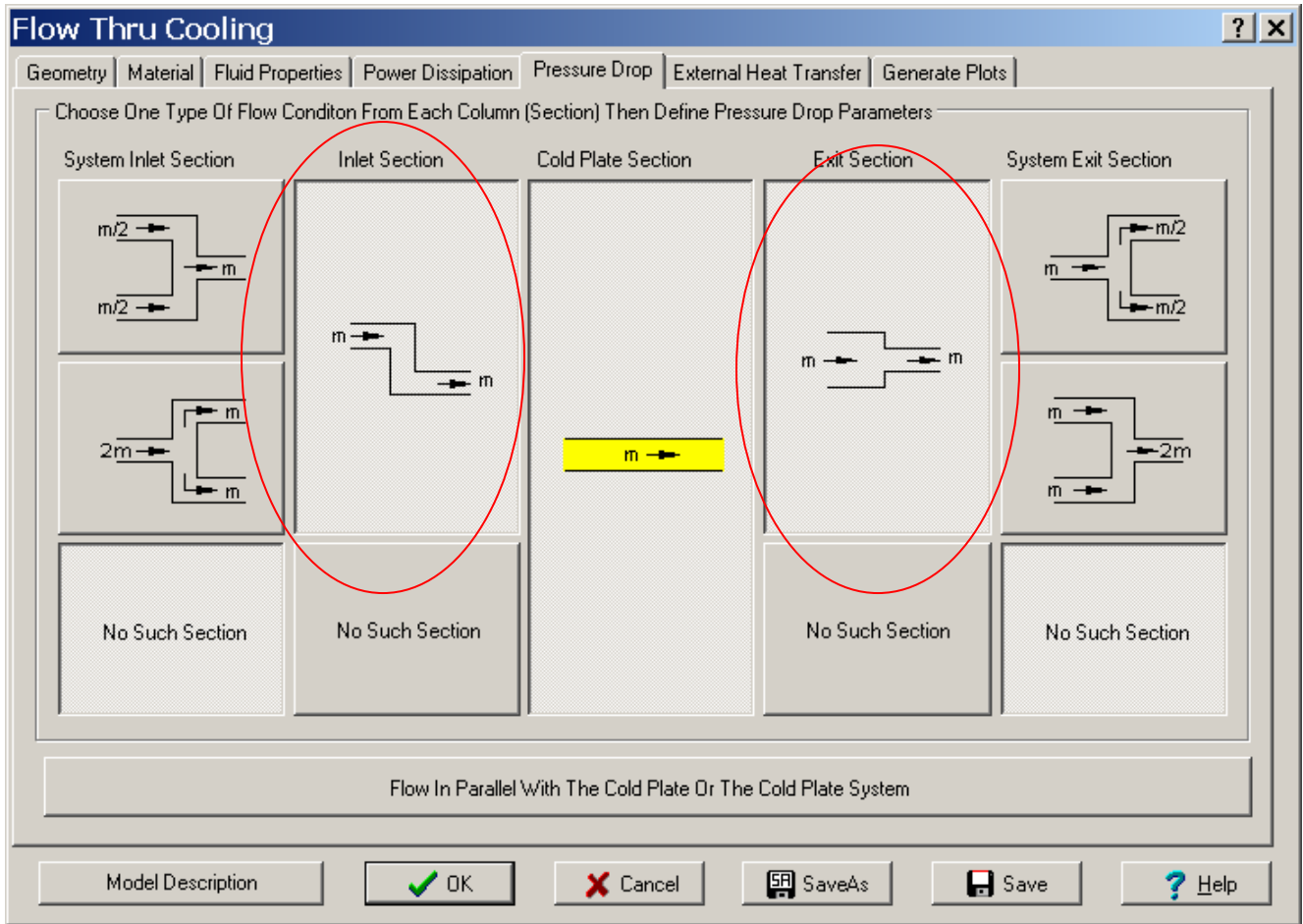
Mil-Std-210 Environment And Ram Air Cooling

Model Description | | | | |

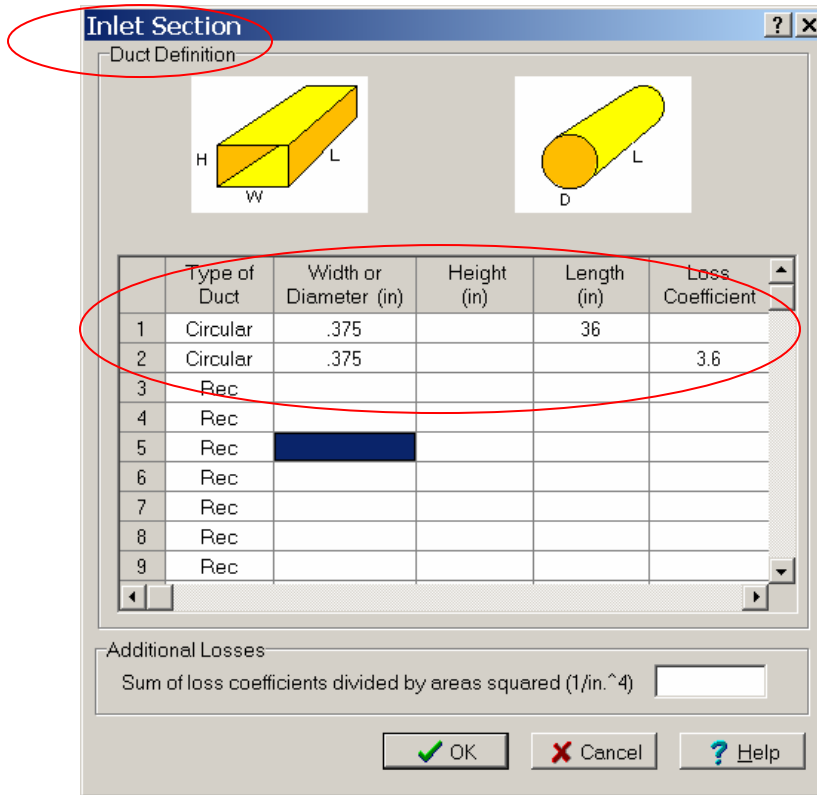
The 500 Watts of power are added here.



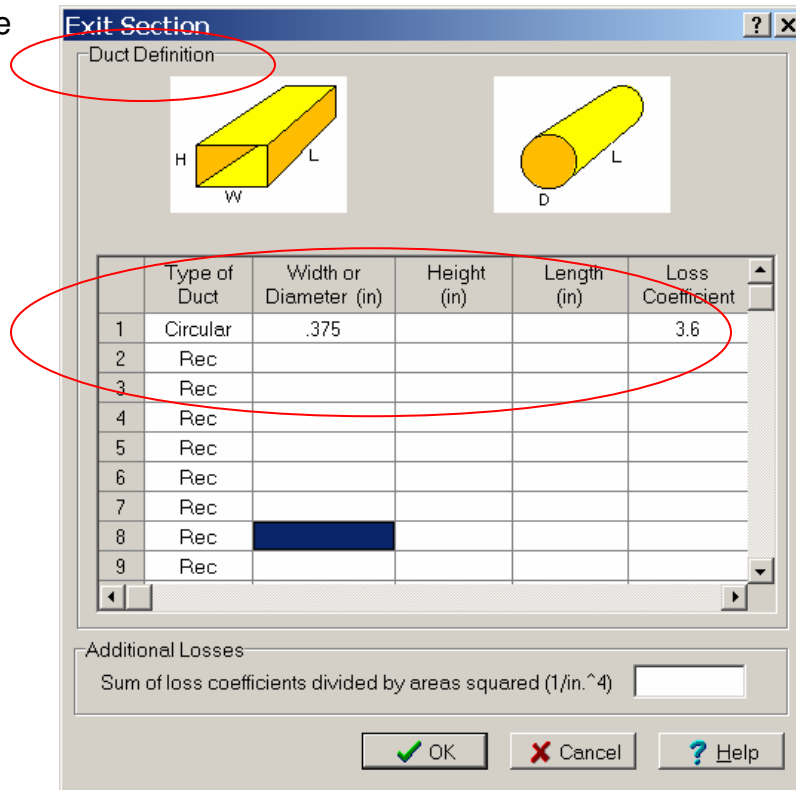
The “Inlet Section” button is selected to specify both the 36 inches of tubing and the quick disconnect just prior to the cold plate. In addition, the “Exit Section” button is selected to specify the quick disconnect just after the exit from the cold plate.



The "Inlet Section" 36 inches of tubing and quick disconnect parameters are input here.

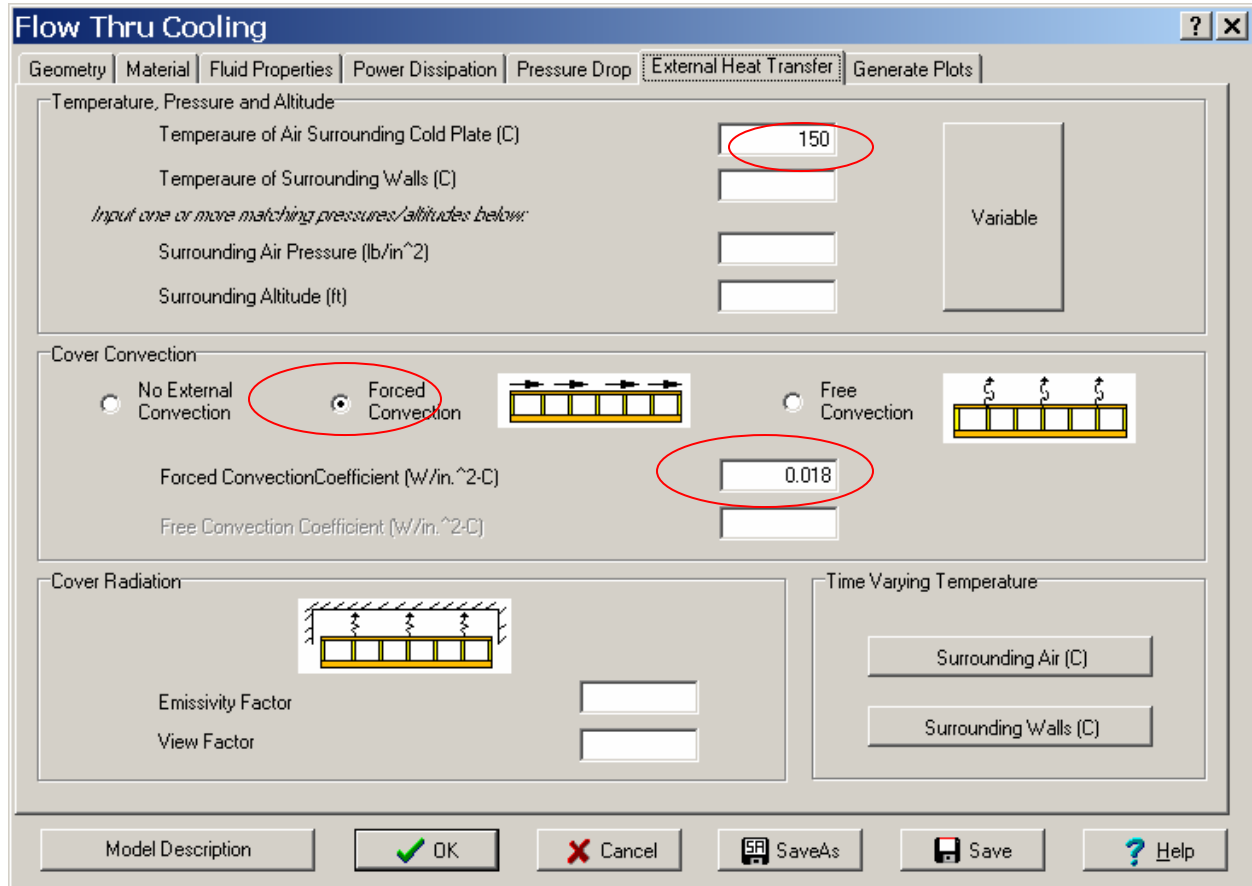


The "Exit Section" parameters are

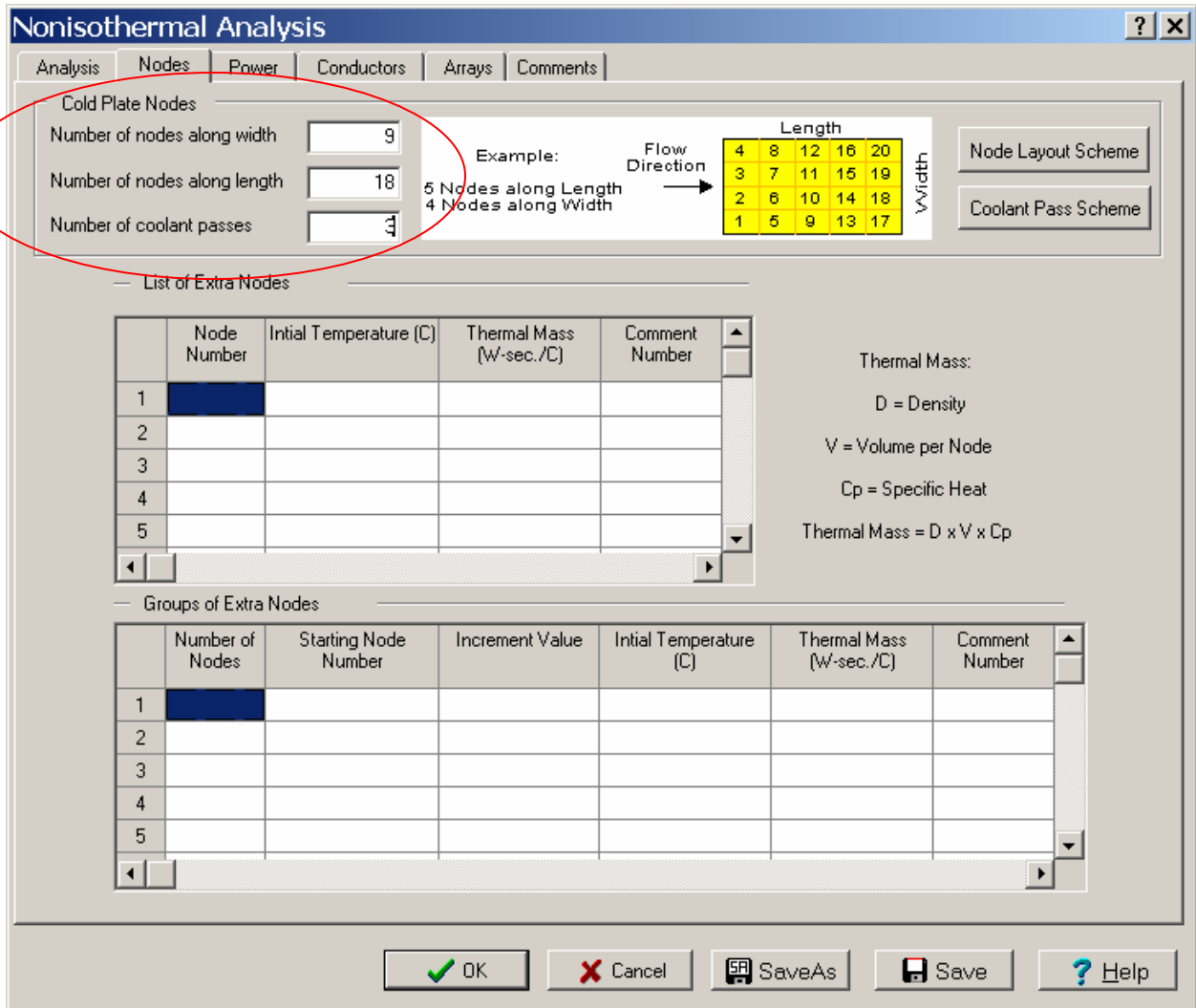


quick disconnect input here.

The heat infiltration from the external environment is input here.



Definition of the 3 passes for the serpentine path and for the number of nodes along with and length are defined below. It is that simple.



The isothermal results are shown below; they are always calculated prior to the non-isothermal analysis and are used as input to the non-isothermal analysis.

```
#####
HEATING ON ONE SIDE ONLY

***** VARIABLE INPUTS *****
THE TYPE OF FINS SPECIFIED ARE:                1/4-11.1
FIN HEIGHT, INCHES                             0.375
BASE THICKNESS, INCHES                         0.062
FIN THICKNESS, INCHES                          0.0060
FIN DENSITY, FINS PER INCH                     10.0
STATIC INLET FLUID TEMPERATURE, DEG C          37.0
INLET PRESSURE, LBS/IN2                        60.00
MASS FLOWRATE, LBS/MIN                        1.80
THE POWER APPLIED TO ONE SIDE ONLY, WATTS      500.00
INSULATION THICKNESS, INCHES                  0.000
EXTERNAL AMBIENT AIR TEMPERATURE, DEG C        150.0
THE COOLING FLUID IS:                          MYSTERY FLUID

***** INTERMEDIATE CALCULATED PARAMETERS *****
FREE FLOW CROSS SECTIONAL AREA, IN2            0.47
HYDRAULIC DIAMETER, INCHES                    0.150
COLDPLATE WEIGHT, LBS                          0.83
TOTAL VOL FLOWRATE, [GAL/MIN] FT3/MIN [ 0.2]  0.03
COLDPLATE VOL FLOWRATE, [GAL/MIN] FT3/MIN [ 0.2]  0.03
COLDPLATE VELOCITY, FT/SEC                    0.14
REYNOLDS NUMBER                               6.
EQUIVALENT FRICTION LOSS COEFFICIENT, KFRICION 592.40
INLET LOSS COEFFICIENT, KINLET                 0.83
EXIT LOSS COEFFICIENT, KEXIT                  -0.72
FILM COEFFICIENT, [BTU/(HR-FT2-F)] W/(IN2-C) [ 50.09] 0.1834
THE FIN EFFICIENCY WITH HEAT ON ONE SIDE ONLY IS 0.601
CONVECTION HEAT LOAD, WATTS                   47.08

***** PRESSURE *****
INLET PRESSURE, LB/IN2                         60.000
INLET PRESSURE DROP, LB/IN2                   0.000
ACCELERATION PRESSURE DROP, LB/IN2            0.000
FRICTIONAL PRESSURE DROP, LB/IN2              0.081
EXIT PRESSURE DROP, LB/IN2                    0.000
FLOWLOSS INLET PRESSURE DROPS, LB/IN2         0.236
FLOWLOSS EXIT PRESSURE DROPS, LB/IN2          0.009
TOTAL PRESSURE DROP, LB/IN2                   0.325
EXIT PRESSURE, LB/IN2                          59.675

***** THERMAL RESISTANCE *****
THERMAL RESISTANCE FROM INLET FLUID TO COLDPLATE, C/W 0.057
THERMAL RESISTANCE FROM LOCAL FLUID TO COLDPLATE, C/W 0.027

***** TEMPERATURES *****
STATIC INLET FLUID TEMPERATURE, DEG C          37.0
STAGNATION FLUID TEMP RISE ALONG COLDPLATE, DEG C 26.0
TOTAL STAGNATION FLUID TEMP RISE, DEG C        26.0
STATIC EXIT FLUID TEMPERATURE, DEG C           63.0
ISOTHERMAL COLDPLATE TEMPERATURE, DEG C       68.3
MAXIMUM COLDPLATE TEMPERATURE, DEG C          77.6
```

The temperature at each node on the cold plate and fluid are calculated and shown below. The power on each node is also shown.

INLET FLUID TEMPERATURE= 37.0 C

```

-----
| CP TEMP | V
| FLD TEMP | V
| POWER    | |
| NODE NO. | |
-----
|          |
|          | EXT. AMB. TEMP= 150.0
|          |
|          | V
    
```

54.1	55.1	57.7	63.7	66.7	68.3	69.3	69.9	70.2	
(37.5)	(37.6)	(37.7)	(53.3)	(53.7)	(54.2)	(54.7)	(55.2)	(55.6)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 1	N 2	N 3	N 4	N 5	N 6	N 7	N 8	N 9	
54.4	55.4	57.9	63.7	67.0	68.7	69.7	70.3	70.5	
(38.1)	(38.2)	(38.3)	(52.9)	(54.9)	(55.3)	(55.8)	(56.2)	(56.1)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 10	N 11	N 12	N 13	N 14	N 15	N 16	N 17	N 18	
54.8	55.7	58.2	63.8	67.1	69.2	70.3	70.7	70.9	
(38.6)	(38.7)	(39.0)	(52.6)	(54.4)	(56.6)	(57.0)	(56.7)	(56.6)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 19	N 20	N 21	N 22	N 23	N 24	N 25	N 26	N 27	
55.2	56.1	58.5	63.8	67.0	69.3	70.6	71.1	71.3	
(39.2)	(39.3)	(39.6)	(52.2)	(54.0)	(56.1)	(57.4)	(57.2)	(57.1)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 28	N 29	N 30	N 31	N 32	N 33	N 34	N 35	N 36	
55.7	56.6	58.8	63.8	66.9	69.2	70.9	71.5	71.7	
(39.7)	(39.8)	(40.2)	(51.8)	(53.6)	(55.7)	(57.9)	(57.6)	(57.5)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 37	N 38	N 39	N 40	N 41	N 42	N 43	N 44	N 45	
56.2	57.0	59.1	63.7	66.8	69.1	71.1	71.8	72.1	
(40.2)	(40.4)	(40.8)	(51.4)	(53.2)	(55.3)	(58.3)	(58.1)	(58.0)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 46	N 47	N 48	N 49	N 50	N 51	N 52	N 53	N 54	
56.6	57.4	59.4	63.7	66.6	69.0	71.3	72.2	72.5	
(40.7)	(40.9)	(41.4)	(51.0)	(52.7)	(54.8)	(58.7)	(58.5)	(58.5)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 55	N 56	N 57	N 58	N 59	N 60	N 61	N 62	N 63	
57.1	57.8	59.7	63.6	66.4	68.9	71.4	72.5	72.8	
(41.3)	(41.5)	(42.0)	(50.6)	(52.2)	(54.3)	(59.1)	(59.0)	(58.9)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 64	N 65	N 66	N 67	N 68	N 69	N 70	N 71	N 72	
57.5	58.2	59.9	63.5	66.2	68.8	71.6	72.8	73.2	
(41.8)	(42.0)	(42.6)	(50.2)	(51.8)	(53.9)	(59.5)	(59.4)	(59.4)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 73	N 74	N 75	N 76	N 77	N 78	N 79	N 80	N 81	

57.9	58.6	60.2	63.4	66.0	68.6	71.8	73.1	73.6	
(42.3)	(42.5)	(43.1)	(49.7)	(51.3)	(53.4)	(59.9)	(59.9)	(59.8)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 82	N 83	N 84	N 85	N 86	N 87	N 88	N 89	N 90	

58.4	59.0	60.4	63.3	65.8	68.5	71.9	73.4	73.9	
(42.8)	(43.1)	(43.7)	(49.3)	(50.8)	(52.9)	(60.3)	(60.3)	(60.3)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N 91	N 92	N 93	N 94	N 95	N 96	N 97	N 98	N 99	

58.8	59.4	60.7	63.2	65.5	68.3	72.1	73.7	74.3	
(43.3)	(43.6)	(44.2)	(48.8)	(50.3)	(52.3)	(60.7)	(60.7)	(60.7)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N100	N101	N102	N103	N104	N105	N106	N107	N108	

59.2	59.7	60.9	63.1	65.3	68.1	72.2	74.0	74.7	
(43.8)	(44.1)	(44.8)	(48.3)	(49.8)	(51.8)	(61.0)	(61.1)	(61.2)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N109	N110	N111	N112	N113	N114	N115	N116	N117	

59.7	60.1	61.1	62.9	65.1	68.0	72.3	74.3	75.0	
(44.4)	(44.6)	(45.3)	(47.8)	(49.3)	(51.3)	(61.4)	(61.6)	(61.6)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N118	N119	N120	N121	N122	N123	N124	N125	N126	

60.1	60.5	61.3	62.8	64.8	67.8	72.5	74.5	75.3	
(44.9)	(45.1)	(45.8)	(47.3)	(48.8)	(50.7)	(61.8)	(62.0)	(62.1)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N127	N128	N129	N130	N131	N132	N133	N134	N135	

60.5	60.8	61.6	62.7	64.6	67.6	72.6	74.8	75.7	
(45.4)	(45.6)	(46.3)	(46.8)	(48.3)	(50.1)	(62.1)	(62.4)	(62.5)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N136	N137	N138	N139	N140	N141	N142	N143	N144	

60.9	61.2	61.8	62.9	64.5	67.5	72.7	75.0	75.9	
(45.9)	(46.1)	(46.6)	(47.2)	(47.7)	(49.6)	(62.4)	(62.8)	(62.9)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N145	N146	N147	N148	N149	N150	N151	N152	N153	

61.1	61.5	62.1	63.0	64.6	67.4	72.8	75.2	76.1	
(46.3)	(46.8)	(47.3)	(47.8)	(48.4)	(49.0)	(62.8)	(63.2)	(63.4)	
3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	3.09W	
N154	N155	N156	N157	N158	N159	N160	N161	N162	

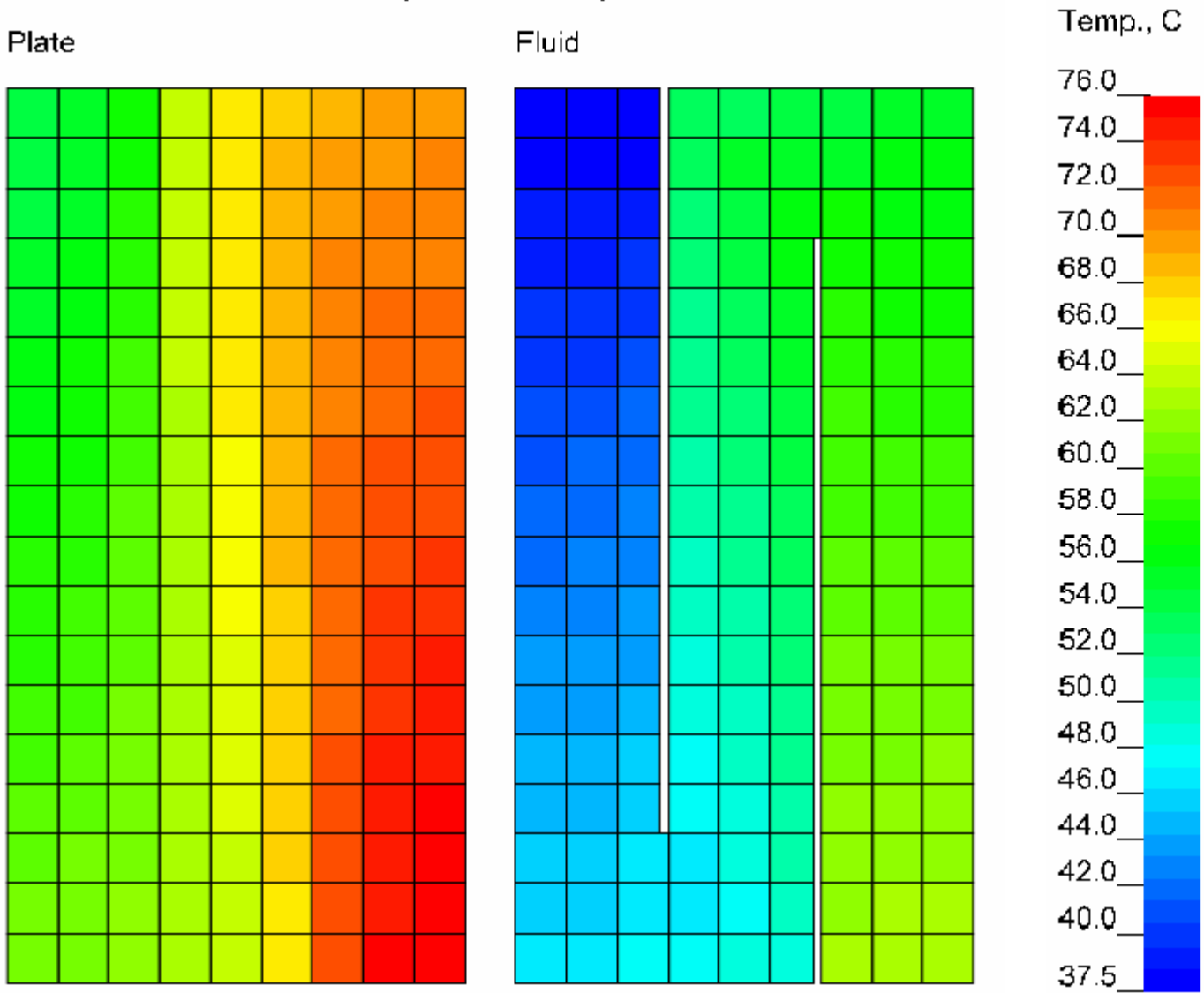
FLUID TEMPERATURE OUT= 63.1

V
V
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|
|
V

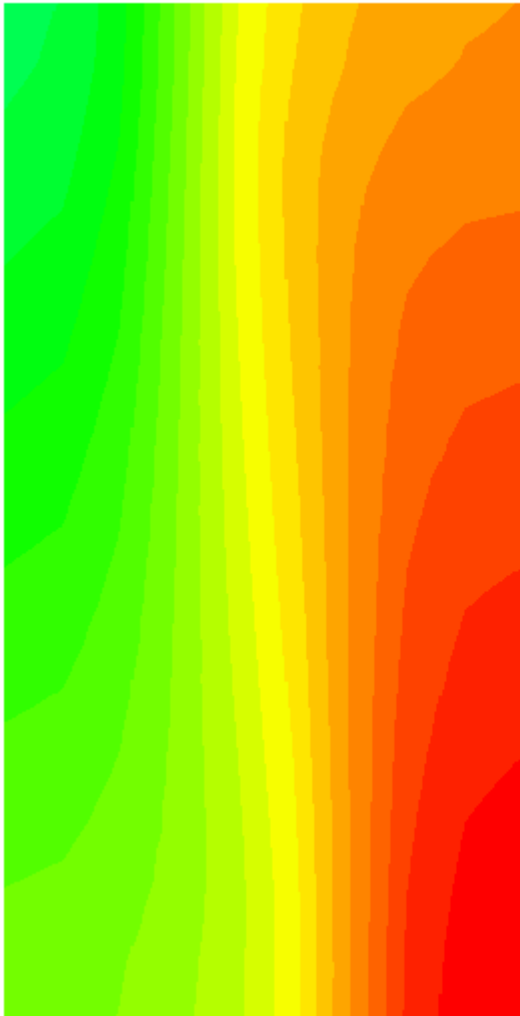
CONVECTION HEAT LOAD= 48.55
 AVERAGE COLDPLATE TEMP.= 65.7
 POWER DIRECTLY ON CP= 500.00
 NO. OF ITERATIONS REQUIRED= 68
 ALLOW. NO. OF ITERATIONS= 1000
 TEMP. RELAXATION CRITERIA=.00100
 PERCENT ENGERY BALANCE= 0.0073

A color contour plot of the cold plate and cooling fluid temperatures is shown below.

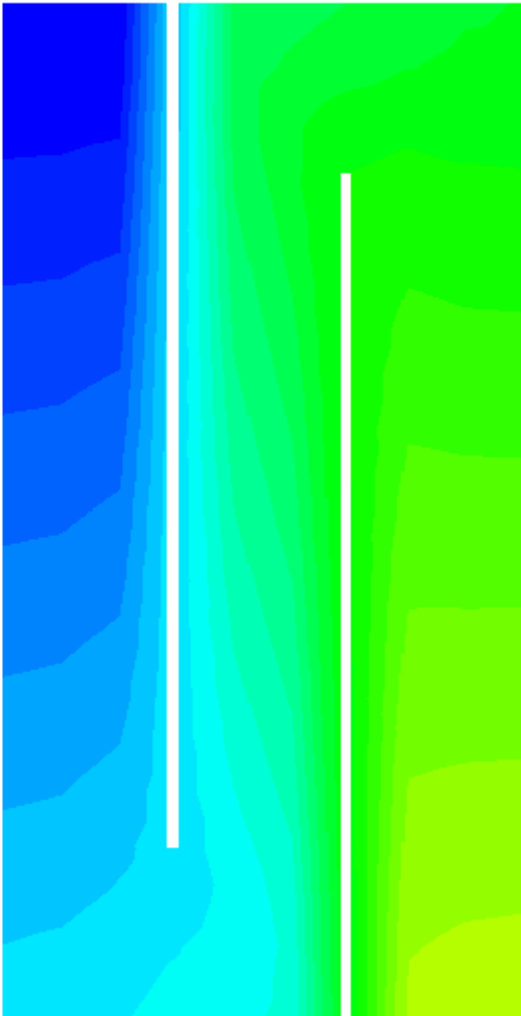
Class Work #6 - Serpentine Example



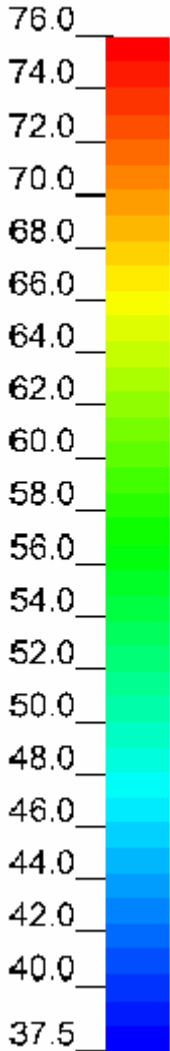
Plate



Fluid



Temp., C



Detailed Pressure Drop Results at each Section – 36 inches of tubing, quick disconnects and cold plate – are listed on the next page. They are contained in the .dlp file.

SUMMARY OF INPUTS AND RESULTS FOR ISOTHERMAL ANALYSIS AND MAXIMUM TEMPERATURE FOR NONISOTHERMAL ANALYSIS

***** LEGEND *****

FTYPE	FIN STYLE	FLOWS	FLUID	TEMP
1 RECTANGULAR FINS	F FIN (CONVOLUTED)	V VOLUME-FT ³ /MIN	1 AIR	S SINGLE SIDED HEATING
2 10.27 TRI. FINS	P PIN FIN	v VOLUME-GAL/MIN	2 WATER	B BOTH SIDED HEATING
3 PF4 PIN FINS		M MASS FLOW-LB/MIN	3 COOLANOL20	
4 PF9 PIN FINS		T RESULTING LB/MIN (TEMP CP)	4 COOLANOL25	
5 11.44-3/8 WAVY FINS		E RESULTING LB/MIN (TEMP OUT)	5 EG_H2O_60/40	
6 11.5-3/8 WAVY FINS		P RESULTING LB/MIN (DELTA P)	6 EG_H2O_50/50	
7 17.8-3/8 WAVY FINS		R RESULTING LB/MIN (RAM FLOW)	7 EG_H2O_40/60	
8 3/32-12.22 L & O FINS			8 EG_H2O_30/70	
9 1/8-13.95 L & O FINS	TEMPERATURE = DEGREE C		9 FC75	
10 1/8-15.2 L & O FINS	DIMENSIONS = INCHES		10 GALDEN-HT110	
11 1/4-11.1 L & O FINS	WEIGHT = LBS		11 HFE7100	
12 1/2-11.94 L & O FINS	PRESSURE DROP = IN-H2O FOR AIR, LB/IN2 FOR LIQUIDS		12 HFE7500	
13 TRI FIN 12.00T			13 JP5	
14 TEST			14 JP8	
15 PLANE FIN 11.1			15 LIQUID_R134A	
			16 PG_H2O_20/80	
			17 POLYALPHAOLEPHIN	
			18 SKYDROL 500	
			19 PG_H2O_50/50	
			20 ENGINE OIL	
			21 MYSTERY FLUID	

A NUMBER FOLLOWED BY A DASH (-) INDICATES THIS VARIABLE IS NOT USED DURING THIS RUN

FLOWLOSS INPUT AND RESULTS DATA - PRESSURE DROP RESULTS

***** LEGEND *****

UNITS	COMMENTS
WIDTH OR DIA - INCHES	1 THE FRICTION FACTOR f IS MULT. BY 4 WITHIN COLDPLATE
HEIGHT - INCHES	2 DP-KI/KE INCLUDES THE AREA CHANGE EFFECT
LENGTH - INCHES	
M-DOT - LB/MIN	
RHO-XXX - LB/FT3	
AREA-IN - SQ. INCHES	
ALT - FEET	
T-XXX - DEGREE C	
P-XXX - LB/IN2	
ARAMI - SQ. INCHES	
DP-XXX - IN-H2O FOR AIR, LB/IN2 FOR LIQUIDS	
PRESS-X - IN-H2O FOR AIR, LB/IN2 FOR LIQUIDS	

```

***** INPUT ***** | ***** RESULTS *****
FTYPE FHEIGHT  FTHICK  PDIA  FIN STYLE  FTHICK  FTEMPIN  FTEMPAMB  FTEMPWALL  FFLWS  FLUID |  FTEMPOUT  FTCPIISO  FTCPMAX  DELTAP  FWEIGHT  FTMAX/NODE
----- PDIA  PSPACE  PSPACE
11      0.375   .006F   0.000-  10.000F  0.000   37.0    150.0     0.0-     1.80M  21 |  63.0S  68.3S  77.6S   0.33   0.83
    
```

***** INPUT ***** | ***** RESULTS *****

```

INLET FLOWLOSS INPUT AND RESULTS DATA
WIDTH
OR DIA  HEIGHT  LENGTH  K  M-DOT  f  RHO-IN  RHO-EX  MACH-IN  MACH-EX  DP-ACC  DP-f  DP-K  DP-TOT  PRESS-I  PRESS-E
0.375   0.000   36.00  0.000  1.800  0.2404  67.2380  67.2380  0.000   0.000   0.000  0.227  0.000  0.227  60.00  59.77
0.375   0.000    0.00  3.600  1.800  0.0000  67.2380  67.2380  0.000   0.000   0.000  0.000  0.009  0.009  59.77  59.76
SUB-TOTALS 0.000 0.227 0.009 0.236
    
```

THE TOTAL PRESSURE DROP ACROSS THE INLET IS 0.236

```

COLDPLATE FLOWLOSS INPUT AND RESULTS DATA
WIDTH
OR DIA  HEIGHT  LENGTH  K  IN/EX  M-DOT  f  RHO-IN  RHO-EX  MACH-IN  MACH-EX  DP-ACC  DP-f  DP-KI/KE  DP-TOT  PRESS-I  PRESS-E
1.333   0.375   24.00  0.945  -0.836  1.800  0.9276  67.2380  66.5304  0.000   0.000   0.000  0.081  0.000  0.081  59.76  59.68
0.000  0.000
    
```

```

EXIT FLOWLOSS INPUT AND RESULTS DATA
WIDTH
OR DIA  HEIGHT  LENGTH  K  M-DOT  f  RHO-IN  RHO-EX  MACH-IN  MACH-EX  DP-ACC  DP-f  DP-K  DP-TOT  PRESS-I  PRESS-E
0.375   0.000    0.00  3.600  1.800  0.0000  66.5304  66.5304  0.000   0.000   0.000  0.000  0.009  0.009  59.68  59.67
SUB-TOTALS 0.000 0.000 0.009 0.009
    
```

THE TOTAL PRESSURE DROP ACROSS THE EXIT IS 0.009

```

*****
ACCELERATION TOTAL 0.000
FRICTIONAL TOTAL 0.307
FITTING OR TURN TOTAL 0.018
THE TOTAL PRESSURE DROP ACROSS THE WHOLE SYSTEM IS 0.325
*****
    
```